# Level transmitter LT300

Submersible digital transmitter for level measurement in liquids





Level transmitter with submersible probe in stainless steel for level measurement in vessels where pressure connection in the bottom of the vessel is not possible or desirable. For example pump pits, reservoirs or plastic tanks.

# INNOVATIVE AND FLEXIBLE DESIGN. KEY FEATURES:

- Digital electronics. 4-20 mA signal.
  Level and temperature values via
  MODBUS communication (LT300RS).
- MODBUS communication via RS485 (LT300RS). Registry based for all needs (transfer of values, configuration and maintenance).
- Innovative Autozero function as standard. Just shorten two cables.
- Fixed or adjustable ranges (can on LT300RS be readjusted via MODBUS communication).
- Accuracy 0,35 % (option 0,15 %).

- Small diameter, only 20 mm, to fit in narrow applications.
- Withstands media temperatures up to 80 °C continuously.
- Stainless steel IP68 measurement probe with a 316L stainless steel diaphragm.
- Well protected diaphragm.
- Completely casted electronics for highest possible reliability.
- Well tested and approved for CE (EMC and PED), ATEX (pending) and DNV (pending).





### Types and order codes:

The transmitters order codes for different configurations can be found from the table below.

|              | Description          | Suffix | Figure 1 | Figure 2 | Figure 3 | Figure 4 | Standard<br>cable lenght |
|--------------|----------------------|--------|----------|----------|----------|----------|--------------------------|
| Electronics  | Fixed digital        | FD     |          |          |          |          |                          |
|              | Modbus communication | RS     |          |          |          |          |                          |
|              | Intrinsic safe Exia  | RSE    |          |          |          |          |                          |
| Diaphragm    | Stainless steel 316L |        | 3        |          |          |          |                          |
| Connection   | Submersible probe    |        |          | 0        |          |          |                          |
| Span minmax. | 0-3,5 mH2O (4 ℃)     |        |          |          | 1        |          | 10 m                     |
|              | 0-5 mH2O (4 ℃)       |        |          |          | 2        |          | 10 m                     |
|              | 0-10 mH2O (4 °C)     |        |          |          | 3        |          | 15 m                     |
|              | 0-20 mH2O (4 ℃)      |        |          |          | 4        |          | 25 m                     |
|              | 0-35 mH2O (4 ℃)      |        |          |          | 5        |          | 40 m                     |
|              | 0-70 mH2O (4 ℃)      |        |          |          | 6        |          | 75 m                     |
|              | 0-200 mH2O (4 ℃)     |        |          |          | 7        |          | 10 m                     |
|              | 0-400 mH2O (4 ℃)     |        |          |          | 8        |          | 10 m                     |
| Design       | Atmospheric pressure |        |          |          |          | 0        |                          |
|              | Absolute pressure    |        |          |          |          | 2        |                          |

#### **Ordering example**

Level transmitter with submersible measuring probe, Modbus communication and Autozero, 10 m cable and calibrated range 0-5 m water level will have the order code: LT300RS-3020

### Description

LT300 is a level transmitter for applications where pressure connection in the bottom of the vessel is not possible or desirable, for exampel pump pits. LT300 consists of a measurement probe with the diameter 20 mm. The probe has a 316L stainless steel measuring diaphragm for high corrosion resistance. The probe are suspended in its connection cable. (Standard lenght see above.) The cable is reinforced with a Kevlar cord and can be delivered in lenght up to 1000 m. For extremely corrosive media the cable can be delivered with teflon coating, max 10 m. Connection of the probe cable can be done in optional connection box, BOX100. This box is equiped with an appropriate connection for the probe cables atmoshperic vent tube. Its also possible to equip this box with a local display and reinforced lightning protection. LT300 can as an option also be

delivered in intrinsic safe design, Exia (Pending).

LT300FD have fixed measuring ranges and no communication. LT300RS can communicate via MODBUS. Range etc. can be set by the user.

#### Function

LT300 has a piezoresistive sensor connected to the media by means of a diaphragm. The media pressure acts on the diaphragm and is tranfered to the sensor through a pressure intermediate oil. Since this oil completely fills the volume between the diaphragm and the sensor the diaphragm movement is very small when the pressure changes. To obtain atmospheric pressure on the back side of the sensor (for reference pressure) it is connected to the surrounding through a capillary tube inside the probe cable (absolute pressure versions have no tube). LT300 has microcomputer-based electronics, which communicate with the outside world with 4 to 20 mA signal as well as **MODBUS** communication (LT300RS). The electronics measure and converts the output signal from the pressure dependent sensor bridge to digital values. The digital value is converted to analogue for the 4 to 20 mA current loop.

The digital value can also be read via MODBUS communication (LT300RS) in optional engineering units, percentage or current. LT300RS can be configured/ calibrated fully by means of a PC via MODBUS communication.

#### **MODBUS** Communication

MODBUS communication can be used for transfer of measured values, for example the level and the media temperature (etc.). The communication can also be used for configuration of all LT300RS parameters direct from a suited control system or from a PC (with appropriate software). The MODBUS communication is fully registry based (see the manual for LT300 for more information). Physical interface for MODBUS is RS485, 4 lines. Supply voltage (8-36 VDC) use the 4-20 mA lines and the communication use two separate lines A and B. A standard RS485 dongle can be use (it is recomended to use an

optoisolated RS485 dongle).

NOTE! RS485 connection can not be used in Ex zone!

#### Autozero function

LT300RS and LT300FD has an innovative solution to eliminate the problem of zero shift (due to for example covering or mechanical damage of the diaphragm). Just place LT300 in free air (zero pressure on the diaphragm) and shorten two cables for ten seconds. This action resets the 4 mA to zero pressure (and also makes the communication to send zero level in engineering units).

#### Approvals

LT300 is CE approved according to the EU directives for pressure equipment, PED, and EMC. LT300RSE is explosionproof approved, ATEX Exia IIB T4, by NEMKO (Pending). Approved for marine use by DNV (pending).



#### Intrinsic safety, Exia (pending)

LT300RS can as an option be delivered in intrinsic safe design, Exia IIB T4, according to ATEX. The transmitter will then have the code LT300RSE where E indicates "Exia". NOTE! RS485 connection can not be used in Ex zone!

#### PI 200PS and MEP7 Modbus Tool

PI200PS is a configuration tool complete with the PC program MEP7 Modbus Tool, RS485 modem and battery supply (see separate documentation). The PC program MEP7 Modbus Tool is a Windows software tool for reading of values, configuration, calibration and documentation. The program can configure transmitter specific values and



perform maintenance, output

signal and factory calibration.

#### **Connection box, BOX100**

A specially designed connection box can be delivered as an accessorie. The box is equiped with cable glands and terminals for connection of the probe cable and the signal/supply cable. The box is equiped with an appropriate connection for the probe cables atmoshperic vent tube. This connection does not affect the tightness of the box. Protection class IP67. The vent connection is design so that high pressure water from for example cleaners not can enter the vent or the box.

#### Display

The box can also be equiped with a local display. The display can show the signal in optional engineering units, for example mWc or mH2O.Unit and limits is made to order.

The display is connected in series with the signal/supply cable and is feed by the current loop.



# Connection and adjustment

#### Connection

The probe cables consists of 4 wires, shield and a vent tube. The wires is colour marked:

WhiteSignal/supply +BrownSignal/supply -GreenRS485A/Autozero 1YellowRS485B/Autozero 2ShieldGroundVent tubeAtmosphere pressure(in the absolute pressure versionthere is no vent tube)

On the Vent tube there is a Fluid Filter mounted to prevent moisture to enter. DO NOT REMOVE!

#### Adjustment

Adjustments can be done through MODBUS communication and with the Autozero function.

### Size

| 20 mm  |
|--------|
| 157 mm |
|        |

#### Cable:

Lenght (standard) see text (option up to 1000 m) Diameter 7,5 mm Area 0,34/0,25 mm2 Vent tube (diam.) 2,3 mm Reinforced with a Kevlar cord.

#### To consider

Dont expose the diaphragm to unnecessary damage. As standard the probe is delivered with a diaphragm protection cover. Dont descend the probe so that it stands on the bottom of the vessel. If the media are turbulent or flowing fasten the probe appropriately. Highest media temperature is +80°C. Make sure that the vent tube is connected to the surrounding atmosphere (via the Fluid Filter) without the risk for plugging. Make sure there is no free hydrogen ions in the media! Make sure that the diaphragm withstands the media!

# **Technical specification LT300:**

| Туре:                      | Electronic submersible level<br>transmitter with digital<br>electronics   | Filling liquid:                            | Silicon oil   |  |
|----------------------------|---|--|---|--|
| Function:                  | Directly connected transmitter with piezoresistive sensor   | Series resistance:                         | R kohm = (Supply voltage -<br>6)/20.  |  |
| Operating range:           | From 0% to 100% of upper sensorlimit  | Series resistance<br>dependance:           | Better than +/- 0,1%  |  |
| Span:                      | Fixed or adjustable ranges see page 2   | Supply voltage dependance:                 | Better than +/- 0,1%  |  |
| Zero:                      | 0 mH20 fixed or adjustable<br>(4 mA+/-0,35%)  | Temperature dependance:                    | From 0 to 80 degrees C.   |  |
| <b>Overload:</b> 3,5 mH2O: | Max 11 mH2O   | Zero:                                      | Max +/-0,01% per degree C*2   |  |
| 5 mH2O:                    | Max 30 mH2O   | Span:                                      | Max +/-0,02% per degree C*2   |  |
| 10 mH2O:                   | Max 30 mH2O   | Long time stability:                       | Better than 0,1 % per year.   |  |
| 20 mH2O:                   | Max 60 mH2O   | Vibration dependance:                      |   |  |
| 35 mH2O:                   | Max 150 mH2O  | Perpendicular to the<br>diaphragm:         | Max +0,3 kPa/G  |  |
| 70 mH2O:                   | Max 200 mH2O  | Parallell to the diaphragm:                | Max +0,02 kPa/G   |  |
| 200 mH2O:                  | Max 600 mH2O  | Repeatability:                             | Better than +/- 0,1% of max range.  |  |
| 400 mH2O:                  | Max 1000 mH2O   | Accuracy:                                  | Better than +/- 0,35% of max<br>range (including nonliearity,<br>hysteresis and repeatability).*1 |  |
| Material: Diaphragm:       | Stainless steel 316L (certain coatings on request)  | Electrical connection:                     | Lose wires, 2x0,34 and<br>2x0,25 mm2 (twisted pair)   |  |
| Other media tuched parts:  | Stainless steel SS2353  | Intrinsic safety (option):                 | Exia IIB T4 according to ATEX (by NEMKO)*3  |  |
| Cable:                     | Polyurethane  | Encapsulation:                             | Better than IP68 (tested to 500 m depht)  |  |
| Ambient temperature:       | -20 to +80 degrees C  | Electrical safety:                         | According to EN 60204-1   |  |
| Damping:                   | 1 s fixed or adjustable   | EMC:                                       | According to EN 61326-1-2-3   |  |
| Media temperature:         | Max 80 degrees C  | PED:                                       | According to 97/23/EG   |  |
| Output:                    | 4-20 mA, two wire connection,<br>signal proportional to the<br>pressure. Max current at<br>overload 24 mA.<br>MODBUS communication. | Lightning protection (with option BOX100): | Class 1 testing according to<br>IEC61643-1.5kA (10/350 uS).                                       |  |
| Supply:                    | 6-36 V DC (for Ex version 6-<br>27 V DC)  | Weight:                                    | 750 g including 10 m cable.   |  |

\*1 Option accuracy 0,15% (for 3,5 mH2O range 0,25%) \*2 Span and zero temperature dependance for 3,5 mH2O range max +/-0,06 per degree C.

\*3 Pending

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